



Hardalloy[®] 58

RECOMMENDED OPERATING PARAMETERS:

Diameter Inches	Diameter mm	Type of Power	Minimum Amps	Optimum Amps	Maximum Amps	Deposition Rate lb/hr [†]
1/8	3.2	DCEP* or AC	100	110	120	2
5/32	4.0	DCEP* or AC	140	160	170	3
3/16	4.8	DCEP* or AC	190	210	230	4
1/4	6.4	DCEP* or AC	250	270	290	6

* Preferred

[†] Typical at optimum settings

Note: To maximize deposition use higher amperages. To minimize penetration (and dilution) use lower amperages.

AVAILABLE DIAMETERS AND PACKAGES:

Diameter Inches	Diameter mm	Length		10-lb. Can	50-lb. Can
		Inches	mm		
1/8	3.2	14	355	S540344-033	—
5/32	4.0	14	355	S540351-033	—
3/16	4.8	14	355	S540358-033	—
1/4	6.4	18	457	—	S540381-035

APPLICATIONS:

- Coupling Boxes
- Dragline Chain
- Dredge Ladder Rolls
- Kiln Trunnions
- Mill Guides
- Sliding Metal Parts
- Wobbler Ends

Material Safety Data Sheets on any McKay product may be obtained from McKay Customer Service.

Because McKay is constantly improving products, McKay reserves the right to change design and/or specifications without notice.

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