

630**AWS E630-16****Description**

For welding ASTM A 564 Type 630 (17-4 PH and 15-5 PH) precipitation-hardening steel. Approvals and conformance: AWS Spec A5.4, ASME SFA5.4

Typical Deposit Analysis %

C	0.03
Mn	0.35
Si	0.36
Cr	16.00
Ni	4.65
Cb	0.23
Cu	3.31
Fe	Bal.

Typical Properties and Ferrite Number of Weld Deposit as Welded

Depends on heat treatment.

Please contact factory for further information.